In conjunction with

STAMPING PRESSES, ALLOY & STEEL WHEEL MANUFACTURING LINES FOR SALE
METALSA AUSTRALIA & ROH AUTOMOTIVE

PRIVATE TREATY SALE

DUE TO THE CLOSURE OF

WWW.HILCOIND.COM
Hyundai 1500 Ton single action, four point’s eccentric gear drive mechanical press, with two rear exited motion moving bolsters. Year 2005. Model S4-1500-610 x 245 with speed control between 15-30 spm. Pneumatically activated combination type dry clutch & brake. Bolster Area 6100 x 2450mm. 415 volts, 50 Hz 3 phrase power supply.

Transfer System:
Gudel gull-wing (GW-342) TRI - AXIS system consists of two modular units, each having 3 electric servo drives that are mounted onto the press uprights. The gull-wing and BDS-1 De-stacker are fully programmable units that have independent servo drives for each motion. (Lift, clamp and pitch).
TRANSFER
JIER - 1000 TON
PRESS

- 1,000 Ton JIER,
- TRANSFER PRESS,
- Model S4-1000-6100 x 2450,
- Year of Mfg. 2006

1,000 Ton single action, four point’s eccentric gear drive mechanical press, with two front/rear exited motion moving bolsters. Year 2006. Blank and coil feeder (CCL-S3-1300), with Gudel gull-wing (GW-342) TRI system.

Description:
Gudel gull-wing (GW-342) TRI - AXIS system consists of two modular units, each having 3 electric servo-drives that are mounted onto the press uprights. The gull-wing and BDS-1 De-stacker are fully programmable units that have independent servo drives for each motion. [Lift, clamp and pitch].
## TRANSFER T1-7 SYSTEM

### PRESSES

<table>
<thead>
<tr>
<th>PRESS</th>
<th>SHUT HEIGHT (mm)</th>
<th>STROKE PER MINUTE (SPM)</th>
<th>AREA (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>MAX</td>
<td>MIN</td>
<td>SLIDE ADJ</td>
</tr>
<tr>
<td>3x260T TRANS</td>
<td>500</td>
<td>380</td>
<td>120</td>
</tr>
<tr>
<td>4x200T TRANS</td>
<td>470</td>
<td>360</td>
<td>110</td>
</tr>
</tbody>
</table>

### CUSHION (mm) & FEED DETAILS

<table>
<thead>
<tr>
<th>CAPACITY</th>
<th>PIN DIA</th>
<th>CUSHION UP TO BOLSTER TOP</th>
<th>TRAVEL</th>
<th>DIRECTION</th>
<th>FEED HEIGHT (mm)</th>
<th>FEED TYPE COIL/BANK</th>
<th>COIL FEEDER WxT</th>
<th>PIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>14T</td>
<td>30 Ø</td>
<td>189.7</td>
<td>100</td>
<td>Front-Back</td>
<td>50 v-travel 70 v-travel</td>
<td>COIL</td>
<td>Press Shop</td>
<td>NO</td>
</tr>
<tr>
<td>14T</td>
<td>30 Ø</td>
<td>189.7</td>
<td>100</td>
<td>n/a</td>
<td>n/a</td>
<td>n/a</td>
<td>n/a</td>
<td>NO</td>
</tr>
</tbody>
</table>
TRANSFER

T2- 7 SYSTEM

PRESSES

7 press transfer system with 3 x 260 Ton press Chin Fong (model OCP 260N) and 4 x 200 Ton press Chin Fong (model GI-200)

Coil Feeder model Tomac TLF3-800

For more information, visit: www.hilcoind.com or www.graysonline.com
TWO MECHANICAL PRESSES

SEYI - 600 TON

• 600 Ton SEYI Double Sided mechanical Press,
• Model SAG 600, Serial No. D 600-006,
• Year of Mfg. 1998

SEYI - 600 TON

500 TON

MECHANICAL, HYDRAULIC, TANDEM PRESSES

(#500A) 500 Ton WILKINS & MITCHELL, Mechanical Drawing Press
(#500B) 500 Ton Perry Hydraulic Press, Model HD-500-78-54, Serial No. D 600-006
(#500C,D) 500 Ton Tandem Press Line, Bliss & Wilkins/Mitchell Press Line,
Bliss & Wilkins/Mitchell

For more information, visit: www.hilcoind.com or www.graysonline.com
TWO MECHANICAL
400 TON PRESSES

#400A 400 Ton Wilkins Mitchel Clearing Vickers Armstrong Press

#400B 400 Ton Wilkins Mitchel Mechanical Press

MECHANICAL
230 TON + 200 TON PRESSES

#200B 200 Ton Bliss Mechanical Press, Model S1-200-36-36

For more information, visit: www.hilcoind.com or www.graysonline.com
MECHANICAL

180 TON PRESS
STAMPING
800 - 750 - 500 - 300 TON
PRESSES

US Industries 500/800 Ton
US Industries 300/500 Ton
Wilkins & Mitchell 350/750 Ton
Bliss 75/300 Ton

Passenger Car Rim
22.5” Tubeless Truck Rim & Assembly Line
Pre-treatment, e-coating & Baking Line
Ancillary equipment & Resources
Melt Shop
(3) Low Pressure Die-Casting Cell
Testing Laboratory
Conveyorised Paintline
Heat Treatment Trolley Loading Cell

For more information, visit: www.hilcoind.com or www.graysonline.com
DUE TO THE CLOSURE OF

- METALSA CHELTENHAM, VIC. MELBOURNE, AUSTRALIA
- ROH AUTOMOTIVE

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