Complete Furniture Manufacturing Plant
Featuring Late Model CNC Woodworking Machinery
and Raw Material & Finished Goods Inventory

Online Bidding Opens: Thursday, June 11th
Online Bidding Closes: Wednesday, June 17th
Benton Harbor, Michigan

www.hilcoind.com
ONLINE BIDDING OPENS
THURSDAY, JUNE 11TH
BEGINNING AT 10AM LOCAL TIME

ONLINE BIDDING CLOSES
WEDNESDAY, JUNE 17TH
CHECK WWW.HILCOIND.COM FOR CLOSING TIMES

PREVIEW
MONDAY & TUESDAY, JUNE 15TH & 16TH
9AM TO 4PM LOCAL TIME
TO SCHEDULE AN EARLIER INSPECTION, PLEASE CONTACT JOHN MAGNUSON AT +1 847-504-3204 OR EMAIL JMAGNUSON@HILCOGLOBAL.COM

ASSET LOCATION
1394 E. EMPIRE AVE
BENTON HARBOR, MI 49022

FURTHER INFORMATION
- A 16% BUYER’S PREMIUM WILL BE CHARGED ON ALL ASSETS WHEN PAYMENT IS MADE BY MEANS OF CASH, CASHIER’S CHECK, COMPANY CHECK (WITH BANK LETTER OF GUARANTEE) OR WIRE TRANSFER WITHIN 48 HOURS OF SALE CLOSE. AN 18% BUYER’S PREMIUM WILL BE CHARGED ON ALL ASSETS WHEN PAYMENT IS MADE BY CREDIT CARD (ACCEPTED FOR INVOICES OF $2000 OR LESS), OR WHEN PAYMENT IS RECEIVED AFTER 48 HOURS OF SALE CLOSE. AUCTION WILL BE CONDUCTED IN ENGLISH, ACCEPTING U.S. CURRENCY ONLY.
- REMOVAL DEADLINE IS FRIDAY, JULY 10TH WITH HOURS OF REMOVAL BETWEEN 8AM TO 4PM MONDAY THRU FRIDAY. BUYERS WITH ITEMS LEFT ON SITE AFTER DEADLINE ARE SUBJECT TO FINES OF $500 PER DAY.

MACHINERY & EQUIPMENT
JOHN MAGNUSON  +1 847-504-3204 • JMAGNUSON@HILCOGLOBAL.COM

PAYMENT INFORMATION
LESIA JOSEPH  616-328-6892 • LJOSEPH@HILCOGLOBAL.COM
HILCO ACCOUNTS RECEIVABLE AT AR-GR@HILCOGLOBAL.COM

CUSTOMER SERVICE
+1 877-37-HILCO • +1 616-732-1800 • INFO@HILCOIND.COM

Information contained herein deemed to be accurate at time of printing and subject to change. For updated information, please visit our website at www.hilcoind.com for any changes to date, sale process, terms and conditions and list of available assets.

DOUBLE SIDED CNC EDGEBANDER
1 – STEFANI MODEL EVOLUTION C220 DOUBLE SIDED CNC EDGEBANDER, S/N AH005755 (2014), Quick Melt Roller Type Glue System w/ Opti-Cut, 2-Roll Vertical Magazine Style Automatic Coil Feed Units, (2) .35-kw Upper End Trim Units, (2) 1-kw Rough Trim Units, (2) .5-kw Fine Trim Units, Automatic Tool Positioner, (4) .35-kw Corner Rounding Units, Glue Scraping Unit w/ (2) Cutters, Anti Adhesive Glue Scraping Unit, Edge Scraper, Brush Unit, Pneumatic Cut-Off, CNC Control.

Machine Purchased New 2014, Never Installed

2 To schedule an auction, please call Hilco Industrial at 1-877-37-HILCO (44526)
CNC EDGEBANDERS

1 – STEFANI MODEL SOLUTION HD R4 CNC EDGEBANDER, S/N AH/005767 (2013), Tape Pay-Off Reel, 2-Roll Hot Melt Glue Applicator, (10) Rough and Fine Edge Milling and Blind Spot Drilling Stations, Brush Units, Off Load Station

1 – BIESSE MODEL STREAM B1 9.5 CNC EDGEBANDER, S/N 26558 (2002), Biesse NC410 Control, Panel Dimensions: 65mm-1500mm, Length 100mm Max., Thickness 10mm Min. – 60mm Max., Girdle Forward Speed 18 Min – 24 Meter Max. / 1 Ft., Panel Projection 35mm, Working Plan Height 950mm, 7-1/2 HP Motorized Track Chain, Top & Bottom Pre-Milling Unit, Front & Rear End Trimming Units w/ Tilt, Top & Bottom Rough Trimming Units, Top & Bottom Fine Trimming Units, Corner Rounding & Trimming Units, Top & Bottom Profile Scraping Units, Top & Bottom Glue Scraping Units, Top & Bottom Oscillating Buffing Units, Top & Bottom Edge Heaters, Pay-Off Reel

2 – BIESSE MODEL STREAM B1 5.5 CNC EDGEBANDERS, S/Ns 26488, 26487 (Both 2002), Biesse Model NC410 Control, Panel Thickness 10mm Min. – 60mm Max., Maximum Panel Thickness 60mm, Height of Edge Band Material 15-65mm, Banding Thickness 0.3mm Min. – 3mm Max., Minimum Panel Length 150mm, Minimum Panel Width 100mm, 7-1/2 HP Motorized Track Chain, Tape Feeder With Hot Melt Gluing Station, Front & Rear Trimming Units, Top & Bottom Trimming Units, Top & Bottom Glue Scraping Units, Top & Bottom Oscillating Buffing Units, 2-Position Multi-Coiled Infeed

1 – HOMAG MODEL KL/10/17/QA/PU/S2 CNC EDGEBANDER, S/N 0-200-08-2286, Note – Machine Not Under Power, In Storage

For more information, please visit us on the web at www.hilcoind.com/modar
CNC WOODWORKING MACHINING CENTERS

1 – SCM MODEL TECH Z2 CNC MACHINING CENTER, S/N AA1/017199 (2013), Working Area 3050mm x 1300mm x 180mm, (6) Individual Vacuum Tables, 15-HP Electrospindle Routing Spindle, (18) Horizontal and Vertical Drill Spindles, 8-Position ATC, SCM Touch Pad Control, 10-HP Vacuum Pump


2 – MORBIDELLI MODEL AUTHOR 636S CNC MACHINING CENTERS, S/Ns AL009690, AL009689 (Both 2010), Teach Pendant, Working Area – 3660mm X x 1385mm Y, Stroke – 4259mm X x 1465mm Y x 280mm Z, (14) & (11) X-Axis Spindles, (16) Y-Axis Spindles, 6.6-kw Electrospindle Routing Head, 2.2-kw Panel Saw Unit, Individual Rail Type Tables w/ Vacuum Pods, 10-Position ATC, Enclosure


Register and Bid Online Only at www.hilcoind.com/modar

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CNC PANEL SAWS

1 – GABBIANI MODEL A3 130 CNC PANEL SAW, S/N GA1/003126 (2011), Scoring Saw, Vacuum Type Ball Transfer Table, 16"W x 18'L Motorized Power Roller Entry Conveyor, 60"W x 18'L Motorized Power Roller Stacker Conveyor With Motorized Elevation, Nylon Roller Style Sheet Transfer Station, Programmable Back Gauge

1 – SELCO MODEL EB 120 FRONT LOAD CNC PANEL SAW, S/N 20778 (2002), Series EB Control, 126" Cutting Length, 24-HP Main Motor, 3 HP Scoring Motor, Modular Rear Roller Table, 427-FPM, Pneumatic Holddown Clamps, (3) Front Mounted Air Support Ball Transfer Tables, Programmable Back Gauge

2 – SELCO MODEL WNT600 CNC PANEL SAWS, S/Ns 9823, 80066 (2001 & 1998), 14' W, Selco Model NC410 Control, Vacuum Style Ball Transfer Table, Scoring Saw, Programmable Back Gauge, Motorized Power Roller Conveyor Infeed, 80"W x 14'L Motorized Power Roller Conveyor Lift Table With Power Elevation, Nylon Roller Type Transfer Table
**CNC ROUTERS**

1 – **KOMO MODEL VR508Q BRIDGE TYPE CNC ROUTER**, S/N 1860897 (1997), GE Fanuc O-M Control, 60” x 96” Vacuum Table, 7-1/2 HP Scoring Head, 10-HP Milling Head with 7-1/2 HP Auxiliary Milling Head, 18,000 RPM, 15-HP 8-Spindle Horizontal / Vertical Drilling Head, 15-HP Boring Head, Gast 10-HP Vacuum Pump

1 – **SHODA MODEL NC-516 BRIDGE TYPE CNC ROUTER**, S/N 860103 (1988), Fanuc 11M Control, (1) 12-HP Router Head w/ 3,000-18,000 RPM Spindle Speeds, (1) 12-HP Router Head w/ 3,000-18,000 RPM Spindle Speeds & Auxiliary Drill Head, (1) 15-HP Router Head w/ 3,000-18,000 RPM Spindle Speeds, (1) 15-HP Router Head w/ 3,000-18,000 RPM Spindle Speeds & Auxiliary Drill Head, 51” x 102” Vacuum Table, 10-HP Vacuum Pump

**WOODWORKING EQUIPMENT**

1 – **CONQUEST MODEL B0183 46-SPINDLE BORING MACHINE**, S/N 1830009 (2007), 40” x 20” Table, (23) Vertical & (23) Horizontal Spindles, 3-1/2” Spindle Stroke, Pneumatic Clamping, 1-HP Main Motor

1 – **TYLER MODEL 2400 18-SPINDLE T-SLOT WALL PANEL ROUTER**, S/N 2620-86, Vacuum Hold Down, Rotating Table, (6) 3-Spindle 5-HP Router Heads, Panel Size 24”x24”x1-1/2” to 48”x97”x1-1/2”

1 – **SCMI MODEL UNO CS 36” THRU FEED CONTINUOUS BELT SANDER**, S/N AE010514, 18-HP Main Motor, Pneumatic Tracking & Tension, 0” to 6-1/4” Opening Height, 15 & 30 FPM Belt Speeds, Power Thru Feed Conveyor, Dust Collector Unit

3 – **POLYMAC MODEL SINGLE 89-N EDGEBANDERS**, S/Ns 94005, 29273, N/A (To 1999), Digital Temperature Control, Pay-Off Reel

1 – **STEFANI MODEL BRT60 EDGEBANDER**, S/N AH002689 (1996), Digital Temperature Control, Pay-Off Reel

1 – **STEFANI MODEL BRT-UNIVERSAL EDGEBANDER**, S/N ML-5815, Digital Temperature Control

5 – **CASTLE MODEL TSM-21 POCKET HOLE MACHINES**, Pneumatic Hold, Bosch 2-HP Router, Foot Pedal Control


1 – **SCHELLING 16” PANEL SAW**, S/N 141270-14, Scoring Saw, Powered Fence

1 – **MATTISON MODEL 404 RIP SAW**, S/N 21873, 77” x 64” Table, 24” Throat, 4” Maximum Cutting Thickness, 15-HP, Adjustable Fence, Chain Feed

1 – **DELTA ROCKWELL 12” – 14” TILTING ARBOR TABLE SAW**, S/N NA, w/ Grizzly 1-HP Overarm Type Power Feeder, Micro Set Adjustable Rip Fence

1 – **GRIZZLY MODEL G9957 12” TABLE SAW**, S/N 21042 (2002), w/ High Point Overarm Type Power Feeder, Adjustable Rip Fence, 7.5-HP

**QUANTITY OF WOODWORKING SHOP EQUIPMENT, Including:** Edge Sanders & Planers, Vertical Band Saws, Table Saws, Pin Routers, Mitre Saws, Drill Press, Etc.

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LAMINATION LINE
1 – LAMINATION LINE, Consisting Of: (1) Bishamon Model Vision 6,500-Lb. Scissor Lift Table, 4’ x 8’, (1) Costruzioni 64”W 2-Roll Laminator, S/N NA, Mechanical Roll Adjustment, (1) Evans Model 4253 60”W x 13’L Motorized Roller Type Transfer Conveyor, (1) Evans Model 0256 60”W 2-Roll Laminator, S/N 781105, Rubber Rolls, Pneumatic Roll Adjustment, (1) Black Brothers 48”D x 96”W Track Type Motorized Sheet Handler, (1) Bishamon Model Vision 6,500-Lb. Scissor Lift Table, 4’ x 8’, (1) Mercury 5’ x 8’ Infrared Curing Table, Traveling Infrared Head, Vacuum Table (Note – Curing Table Not In Use)

FORKLIFTS
1 – TCM MODEL FG30T7L 4,950-LB. FORKLIFT TRUCK, S/N A45R00159, LPG, Solid Cushion Tires, 189” Lift, 3-Stage Mast, Side Shift, 48” Forks
1 – NISSAN MODEL MCPL02A25LV 4,400-LB. FORKLIFT TRUCK, S/N CPL02-9P2998, LPG, Solid Tires, 187” Lift, 3-Stage Mast, Side Shift, 48” Forks
1 – TCM MODEL RCG-25-3HL 4,300-LB. FORKLIFT TRUCK, S/N A47MQD229, LPG, Solid Tires, 189” Lift, 3-Stage Mast, Side Shift, 42” Forks
1 – TCM MODEL FCG15-3L 2,350-LB. FORKLIFT TRUCK, S/N A47A00333, LPG, Solid Tires, 189” Lift, 3-Stage Mast, 42” Forks
1 – MARK INDUSTRIES MODEL PARKER LIFT ELECTRIC SCISSOR LIFT
**PLANT SUPPORT**

1 – OUTDOOR CENTRALIZED DUST COLLECTION SYSTEM, Including (2) Steelcraft 7,000-SCFM Dust Collectors, w/ 75 & 60-HP Blowers, (4) Aget 7,000-SCFM Dust Collectors w/ Airlocks, (2) Unknown Cyclone Type Dust Collector w/ Airlocks

1 – team blowtherm paint booth, 16’ x 20’, Double End Drive-Thru Doors, Air Make-Up Unit, Light Panels, Exhaust Blower, Floor Standing, Bolted Steel Panels

1 – OPEN SIDE PAINT BOOTH, 10’D x 20’W x 8’H, Exhaust Fan

1 – KAESER MODEL DS200 150-HP ROTARY SCREW AIR COMPRESSOR, S/N 202691 (1995), 750-CFM, Air Cooled

1 – KAESER MODEL DS8170 125-HP ROTARY SCREW AIR COMPRESSOR, S/N 171361 (1989), 620-CFM, Air Cooled

1 – KAESER MODEL KD800 800-CFM REFRIGERATED COMPRESSED AIR DRYER, S/N 0367-1-9805-2K, 800-SCFM @ 100-PSIG @ 100º F

1 – WILLIAMS PATENT WOODWORKING GRINDER, S/N 19912, Particle Board Crusher & Pulverizer, 75-HP w/ Gearbox, Single Shaft, Open Top Feed Hopper, Hydraulic Pusher Feed Ram

1 – BRECKNELL DB4848-05 5,000-LB - ELECTRONIC PLATFORM SCALE, S/N 131016031, w/ SB1-505 Remote Programmable Readout

1 – NCI MODEL 3104 2,000-LB. - ELECTRONIC PLATFORM SCALE, S/N M790429, w/ Pennsylvania Model 7500 Remote Programmable Readout

1 – ROTEX PALLET SHRINK WRAP MACHINE


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**MAINTENANCE SHOP**

1 – JET MODEL 1440 14” X 40” ENGINE LATHE, S/N 2077363, 70-1,800 RPM, English / Metric Threading, Steady Rest, 3 & 4-Jaw Chucks

1 – BRIDGEPORT 1-HP 8-SPEED VERTICAL MILLING MACHINE, S/N 12BR-71638, 42” Table

1 – DOALL MODEL M16 16” VERTICAL BAND SAW, S/N 435454, w/ Blade Welder / Grinder

1 – WITTMANN MODEL UWS650 TOOL & CUTTER GRINDER, S/N 687

1 – ROCKWELL MODEL 70-6X0 20” FLOOR TYPE DRILL PRESS, S/N 1563775, Step Pulley Head

1 – WARD 25-TON H-FRAME HYDRAULIC SHOP PRESS, Manual Hydraulic Pump

1 – DREIS & KRUMP MODEL L6 10-GAUGE X 6’ APRON BRAKE, S/N 47843

1 – MILLER MODEL MILLERMATIC 140 AUTO-SET 120V WIRE WELDER, S/N MC050633N (2012)

1 – LINCOLN MODEL IDEALARC 250 250-AMP AC WELDER, S/N AC138400

1 – 20” WIDE 10-HP VERTICAL BELT SANDER, S/N NA

1 – CYCLONE ABRASIVE BLAST CABINET, S/N NA, 42” x 24” Cabinet

1 – DUMONT MODEL 2R 2-TON BENCH TOP ARBOR PRESS

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**OFFICE EQUIPMENT**

**QUANTITY OF OFFICE EQUIPMENT, Including:** Furniture, Fixtures & Equipment, Computer Equipment, Business Machines, Break Room, Etc.

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**Partial Listing Only,**

Please Visit Our Website

www.hilcoind.com/modar

For Complete Lot Catalog
TRUCKS & TRAILERS

1 – INTERNATIONAL MODEL 8600 TANDEM AXLE SEMI TRACTOR, VIN 1HSHXAHR36J262094 (2006), Day Cab Conventional, Cummins Diesel, Fuller 10-Speed, 12F / 40R, Air Ride Suspension w/ Dump Valve, 165’ Wheelbase, 321,054 Miles Indicated

1 – INTERNATIONAL MODEL 4300 24’ SINGLE AXLE BOX TRUCK, VIN 1HTMMAAL35H164648 (2005), DT-466 Diesel, 6-Speed, Air Brakes, Morgan 24’ Aluminum Van Body, Roll-Up Door, 240,244 Miles Indicated

1 – TRAILMOBILE 53’ TANDEM AXLE ALUMINUM VAN TRAILERS, VINs 1PT01JAH6W9008812, 1PT01JAH2W9008807 (Both 1998), 13’-6” x 102”, Air Ride Slider, Swing Doors, 295/75R22.5 Tires On Steel Pilot Hub Wheels

1 – CITY 42’ TANDEM AXLE ALUMINUM FLAT BED TRAILER, VIN AF2279104 (1981), Air Ride Spread Tandem, 9’ Spread, 96” Wide, 11R24.5 Tires On Steel Budd Wheels

1 – FORD MODEL ECONOLINE 250 SUPER DUTY CARGO VAN, VIN 1FTNE2EW6CDA98657 (2012)

APPROXIMATELY $1 MILLION COST
OF RAW MATERIAL & FINISHED GOODS INVENTORY

- Edge Banding
- Melamine
- Raw Board
- W/A Laminate & Veneer
- Hardware
- Screws
- Nuts & Bolts
- Fasteners
- Casters
- Electrical
- Packing Supplies
- General Shop Supplies
- Solid Surface (Corian)
- Fabric
- Tooling
- Glass
- Fixtures
- DBox units
- Extrusions (most aluminum)
- Legs for Units
- Acrylic
- Corrugated
- Liquid / Chemicals
...and more
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Featuring Late Model CNC Woodworking Machinery
and Raw Material & Finished Goods Inventory

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Terms of Sale
A 16% buyer’s premium will be charged on all assets when payment is made by means of cash, cashier’s check, company check (with bank letter of guarantee) or wire transfer within 48 hours of sale close. An 18% buyer’s premium will be charged on all assets when payment is made by credit card (accepted for invoices of $2000 or less), or when payment is received after 48 hours of sale close. Everything will be sold online to the highest bidder for cash, in accordance with the Auctioneer’s customary “Terms of Sale”, copies of which will be posted online. All items will be sold “as is, where is” without any warranties, expressed or implied. Although obtained from sources deemed reliable, the Auctioneer makes no warranty or guarantee to the accuracy of the information herein contained. Bidders are encouraged to thoroughly inspect the items on which they intend to bid prior to sale. Absolutely no items will be removed until the day after the conclusion of the sale and payment is made in full. Subject to additions, deletions and prior sale. For updated information, please visit our website at www.hilcoind.com for any date, sale process, terms and conditions and list of available assets.

Payment: INVOICES WILL BE EMAILED WITHIN 24 HOURS AFTER THE AUCTION CLOSES. Payment is to be made to Hilco Industrial, LLC. Payment Options: VISA, Mastercard, Discover accepted – if invoice total is $2,000 or less; Wire Transfer; Certified Check; or Company Check (with Bank letter of guarantee – see sample letter below). All sales are subject to sales tax. Purchasers claiming exemptions from taxes must provide proof satisfactory to the Auctioneer of their entitlement to claim such exemptions. Please see complete terms and conditions on our website, www.hilcoind.com.

Sample Bank Letter
(Bank Name) unconditionally guarantees payment to Hilco Industrial from (Company Name). This guarantee will be valid for purchases made at the Auction of Modar Inc. on June 11-17, 2015.