




## Biscuits Department

Line	Pack Formats	Sizes CU	Sizes DU	Type of material	Line Speed nom EA/min	Line S.CS/H	Line Perf
Biscuits Line	Printed film	30 g	24 pieces/case	Complementary food that contains: cereals, various sugars, eggs and eggs derivatives, milk and milk derivatives, fruit and minerals	60	160 cs/h	44,88
	Flow pack in a carton box	60 g	10 pieces/case	Complementary food that contains: cereals, various sugars, eggs and eggs derivatives, milk and milk derivatives, fruit and minerals Topping of various seeds	30	180 cs/h	44,88
			20 pieces/case	Complementary food that contains: cereals, various sugars, eggs and eggs derivatives, milk and milk derivatives, fruit and minerals	30	90 cs/h	44,88

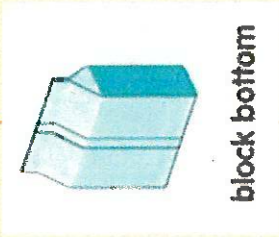
## Samples Department

Lines	Pack Formats	Sizes CU	Sizes DU	Type of material	Line Speed nom EA/MIN	Line Speed nom CS/H	Line Perf.
<b>MBP- Line (Vertical Form Fill )</b>	PE (in some samples OPP metalized )	50 g	10 pieces/case 54 pieces/case	Extruded kibbles cats/dogs	50 50	300 cs/h 55 cs/h	64,34
		100 g	10 pieces/case	Extruded kibbles cats/dogs	50	300 cs/h	64,34
	Cases: carton box	200 g	12 pieces/case	Extruded kibbles cats/dogs	24	120 cs/h	64,34
		250 g	12 pieces/case	Extruded kibbles cats/dogs	24	120 cs/h	64,34
		350 g	12 pieces/case	Extruded kibbles cats/dogs	24	120 cs/h	64,34
		400 g	12 pieces/case	Extruded kibbles cats/dogs	24	120 cs/h	64,34
<b>SECAM</b>	PE (in some samples OPP metalized ) Cases: carton box	50 g	10 pieces/case	Extruded kibbles cats/dogs	18	108 cs/h	75
		100 g	10 pieces/case	Extruded kibbles cats/dogs	18	108 cs/h	75

# Seeds Department

Lines	Pack Formats	Sizes CU	Sizes DU	Type of material	Line Speed nom EA/MIN	Line Speed nom CS/H	Line Perf.
<b>IVF 4</b>	 Carton board folding box  Dosing and Reclosable system	1 kg	12 pieces/case	Seed mixture (birds)	85	425 cs/h	51,21
		800 g	12 pieces/case	Seed mixture /pellets	85	425 cs/h	51,21
		850 g	12 pieces/case	Seed mixture /pellets	85	425 cs/h	51,21
		600 g	12 pieces/case	Seed mixture (only parrot)	85	425 cs/h	51,21
<b>IVF 8</b>	carton box (with dispenser)	400 g	12 pieces/case	Extruded Kibbles	72	350 cs/h	51,21
		380 g	12 pieces/case	Extruded Kibbles	72	350 cs/h	51,21
		400 g	12 pieces /case	Seed mixture /pellets	137	425 cs/h	57,59
<b>PFM</b>	plastic pillow bag  pillow	500 g	15 pieces/case	Only sunflower 100%	90	342,5 cs/h	57,59
		1 kg	15 pieces/case	Seed mixtures/pellets	72	296 cs/h	48,88
		2,5 kg	8 pieces/case only for sunflower 6 pieces/case	Seed mixtures/pellets	72	296 cs/h	48,88

## Seeds Department

Lines	Pack Formats	Sizes CU	Sizes DU	Type of material	Line Speed nom EA/MIN	Line Speed nom CS/H	Line Perf
<b>ZAMBONI</b>	Bag (alluminated for 2,5/2,9 sizes) block bottom   <b>block bottom</b>	150 g	12 pieces/case	Patè	20	110 cs/h	52,96
		250 g	9 pieces/case	Cocktail (mix of seeds hay fruits vegetables)	22	147 cs/h	52,96
		400 g	12 pieces/case	Cocktail (mix of seeds hay fruits vegetables)	22	120 cs/h	52,96
		500 g	12 pieces/case	Patè for Insectivorous	18	110 cs/h	52,96
		600 g	12 pieces/case	100 % pellet	13	65 cs/h	52,96
		2,5 kg /2,9 Kg	6 pieces/case	Seed mixtures with pellets	12	120 cs/h	52,96

# Sticks Department

Lines	Pack Formats	Sizes CU	Sizes DU	Type of material	Line Speed nom EA/MIN	Line Speed nom CS/H	Line Perf.
<b>Compressed Line (CD stick)</b>	Carton folding box + Wrapping + Carton display	27 g	12 pieces/case	Mix of seeds + glue + vitaminized pellets or bread	33	165 cs/h	40,28
	<b>3 ea /unit sells</b>	90 g	12 pieces/case	Mix of seeds + glue + vitaminized pellets or bread	33	165 cs/h	40,28
		100 g	11 pieces/case	All edible sticks for rodents	33	165 cs/h	40,28
<b>Rustick Line</b>	Carton folding box + Wrapping + Carton display	45 g	12 pieces /case	Mix of seeds + glue + vitaminized pellets or bread	36	185 cs/h	59,82
	<b>2 ea /unit sells</b>	55 g	12 pieces /case	All edible extruded core + seeds	36	185 cs/h	59,82
		70 g	12 pieces /case	Mix of seeds + glue + vitaminized pellets or bread	36	185 cs/h	59,82
		60 g	12 pieces/case	Seed mixtures (Ministicks)	27	138 cs/h	59,82
		75 g	10 pieces/ case	All edible extruded core + seeds	27	138 cs/h	59,82

## Extrusion Packing Department

Lines	Pack Formats	Sizes CU	Type of material	Line Speed nom EA/min	Line Speed nom CS/H	Line Perf
<b>DOBOY</b>	Large Bag	7,5 Kg	Extruded kibbles for dog	manual: 4,5 ea/min	140 bags/h	60
		15 kg		manual: 3 ea/min	108 bags/h	60

Doboy Line: Manual operation -> manual pallettization