

# AUCTION

Equipment Located in Temperance, Michigan

## Complete Stamping Plant Closure

- Transfer Presses
- Straight Side Presses
- OBI & Gap Frame Presses
- Servo Feed Lines
- Fabricating
- Tool Room & More

Online Only Auction  
27 February 2020  
11:00 am ET

Preview:  
25 & 26 February 2020,  
8:00 am - 4:00 pm ET  
or earlier by appointment

Questions?  
Contact: Ken Planet  
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550-Ton



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2-A

1400-Ton  
250" x 54" Bed



## Transfer Presses

1 - Verson TS-2-1400-250-54T 1400-Ton Transfer Press, S/N 27263, 24" Stroke, 45.6" Shut Height, 7" Adjustment, 250" x 54" Bed, 14-SPM, Dual Front-to-Back Sliding Bolsters Photo: 2-A

1 - Verson T-SE2-800-181-48 800-Ton Transfer Press, S/N 25921, 16" Stroke, 50" Shut Height, 10" Adjustment, 180" x 48" Bed, 10 to 25-SPM, 64"W Windows, w/ Noble 9-Station 3-Axis Servo Mechanical Transfer System (30" Pitch, 8" Clamp Stroke, 4" Lift), 12" Thick Bolster Plate, Wintriss Smart PAC 2 Load Analyzer, Cushions, 100-HP Drive, Allen-Bradley PanelView Plus 1000 HMI Photo: Back Cover

## Straight-Side Presses

1 - Seyi HSD-H-550-3 550-Ton Straight-Side Double Crank Press, S/N D500-012 (New 1998), 12" Stroke, 30" Shut Height, 10" Adjustment, 122" x 61" Bed, 25 to 50-SPM, 47"W Windows, w/ T-Slotted Bolster & Slide, Wintriss Smart PAC Load Analyzer Photo: 2-B

1 - Seyi HSD-H-550-3 550-Ton Straight-Side Double Crank Press, S/N D500-003 (New 1995), 10" Stroke, 30" Shut Height, 10" Adjustment, 120" x 55" Bed, 25 to 50-SPM, w/ T-Slotted Bolster & Slide, Wintriss Smart PAC Load Analyzer Photo: Front Cover

1 - Verson C2-300 Straight-Side Double Crank Press, S/N NA, 10" Stroke, 32" Shut Height, 6" Adjustment, 84" x 48" Bed, 20 to 40-SPM, 19" Windows, w/ Cushion

## OBI & Gap Frame Presses

1 - Heller Sutherland Mark2 275-Ton Double Crank Gap Frame Press, S/N EW200-114, 9.8" Stroke, 106" x 36" Bed, 20 to 40-SPM Photo: 2-C

1 - Bliss 110-Ton OBI Press, S/N H55438, 8" Stroke, 19" Shut Height, 42" x 27" Bed

1 - Verson 110-Ton Gap Frame Press, S/N NA, 10" Stroke, 32" Shut Height, 48" x 31.5" Bed, 24-SPM

3 - Wean McKay G-110 110-Ton Gap Frame Presses, S/Ns 37570-100-1, 34949-01-1 & NA, 8" Stroke, 17" Shut Height, 39" x 30" Bed, 35-SPM

1 - Federal 60-Ton OBI Press, S/N 5-2022, 4" Stroke, 12.25" Shut Height, 29.5" x 18.5" Bed, Vari-Speed

1 - Heller Sutherland 50-Ton Gap Frame Press, S/N O101, 4.3" Stroke, 10.6" Shut Height, 33" x 17.3" Bed, 50 to 85-SPM

1 - Minster 4 32-Ton OBI Press, S/N 4-9018, 4" Stroke

## Coil Feed Lines

1 - 20,000-Lb x 36"W Coil Feed Line, Perfecto RS20-36 Coil Reel (S/N 89276), Perfecto Coil Car (S/N L2-89275), 60" Max OD, Coe CPPS-PO-350-36 Straightener (S/N 8762-1), w/ Peeler, Holddown, Thread Table, Coe CPPF-536 Roll Feed (S/N 1094143) Photo: 2-D

1 - 20,000-Lb x 26"W Servo Coil Feed Line, Littell Coil Reel w/ Coil Car, Minster Straightener, Minster Servo Feed & Console Photos: 3-A, B, C

## Coil Equipment

1 - Air Feeds C-150 15,000-Lb Space-Saver Coil Cradle, S/N 950526

1 - Feed Lease FLCC-1872-P3 6,000-Lb x 18" Coil Cradle, S/N 4435, 72" OD

1 - Rowe 3020 3,000-Lb x 20" Coil Cradle

1 - Jaybird 3,000-Lb x 12" Coil Cradle, S/N 2371

1 - Air Feeds AF5 30" x 18" Coil Straightener & Feeder, S/N 940940

1 - Air Feed 18" x 18" Feeder

1 - Air Feeds 12" x 12" Straightener / Feeder, S/N 790712

550-Ton



2-B

20,000-Lb x 36"



2-D



2-C

20,000-Lb x 26"



3-A

## Welding

1 - Robotic Welding Cell with Fanuc Arc Mate 100 Robot (S/N F-22479), Fanuc R-J2 Control, Teach Pendant, Lincoln Powerwave 450 Welder (S/N U1951012040) Photo: 3-D

1 - United Welder 100-KVA Press-Type Spot Welder, S/N 677600, 12" Throat, Unitrol Robotron Control

2 - McCreery AO-35-12 35-KVA Press-Type Spot Welders, S/Ns 21305 & 21307, 12" Throat

**Removal deadline: 13 March 2020**  
(additional time available for large presses)



3-B



3-C



3-D

## Metalworking Machines

1 - Sodick VZ-500L CNC Electrical Discharge Machine, S/N T0196 (New 2014), Travels: X-19.7"; Y-13.8"; Z-9.8", 39" x 30" Work Tank, w/ Sodick LN2W Control Photo: Back Cover

1 - Bridgeport 1014 CNC Electrical Discharge Machine, S/N 651

1 - Clausing CSG-1224ASDIII 12" x 24" Automatic Surface Grinder, S/N E1TAC0225 (New 2014), Incremental Downfeed, Dresser, Coolant Photo: 3-E

1 - Clausing CSG-3A818 8" x 18" Surface Grinder, S/N E1TAC0228 (New 2014), Coolant, Dresser

1 - Linnoy Z30100x31 Radial Arm Drill, S/N NZ10001, Box Table, Coolant Photo: 3-F

1 - Blanchard 18 30" Rotary Surface Grinder, S/N 3114

1 - Grisetti RT/A-600 12" x 24" Cylindrical Grinder, S/N 1496, w/ ID Spindle, Swivel Head & Tailstock

1 - SWI Trak KS3-3 CNC Vertical Milling Machine, S/N 033AP1235, Travels: X-19.7"; Y-13.8"; Z-9.8", up to 2400-RPM, w/ Proto Trak SM Control, Power Draw Bar Photo: 3-G

1 - Santec RB-10 CNC Vertical Milling Machine, S/N 85071464, 9" x 42" Power Feed Table, w/ Proto Trak MX2 Control

1 - Cincinnati 5 90-Ton x 10' Mechanical Press Brake, S/N 30983, 8'4" Between Housings, w/ Autogage CNC 1000 Back Gauge

1 - Wysong 110-10 110-Ton x 14' Mechanical Press Brake, S/N PB48-132

1 - Niagara 46 6' x 12-Gauge Mechanical Power Squaring Shear, S/N 49492, 6' Squaring Arm, (2) Front Stock Supports, Manual Back Gauge

Shop Fox M1048 10" x 18" Horizontal Band Saw, S/N 711923



New 2014

3-E



3-F



3-G



22,000-Lb

3-H

### Terms and Conditions

- An 18% buyer's premium will be charged on all assets.
- Sales tax rate, rules and exemption information is provided on our website.
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## Support Equipment

1 - Hoist 220 22,000-Lb Electric Forklift Truck, S/N 27578 (New 2001), 120" Max Lift Photo: 3-H

1 - Nobles NU3-400AGM-030 3-Stage Drum Washer, S/N NU-2159, Forced Air Heat Blow-Off, 10' Conveyor

# AUCTION

Online Only Auction | 27 February 2020 11:00 am ET  
Equipment Located in Temperance, Michigan

800-Ton  
180" x 50" Bed

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- Straight Side Presses
- OBI & Gap Frame Presses
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Register Online at [hilcoind.com/sale/unique](http://hilcoind.com/sale/unique)



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OBI & Gap Frame Presses, Servo Feed Lines,  
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New 2014

