FOR SALE

Motivated to Sell Immediately | Located in Winston-Salem, North Carolina

Kampf Aluminum Slitting Line

This sale is an outstanding opportunity to purchase an exceptionally well-maintained aluminum slitting line with a capacity of 69” x 0.002” to 0.015”. Key components include:

- Scissors Cut Slitting System
- Edge Trimming
- Unwind w/ Stepped Expanding Heads
- Rewind Reels w/ Pusher Plates
- Elongation Unit
- Main Slitting Unit
- Siemens Programming Unit
- Unwind Side Coil Car w/ Saddle
- (2) Rewind Side Finish Roll Transport Carts
- Maintenance Platform and More

Must Move by 31 March!

ALL OFFERS CONSIDERED

CALL WITH YOUR OFFER TODAY!

Mark Reynolds
MReynolds@hilcoglobal.com
+1 205.403.5942
hilcoind.com/sale/kampf-slitting
Specifications:
Material Processed: Alum. Alloys 1145, 1100, 3003, 7072 & 8111
Temper: 0 Thru H19
Strip Thickness Range: 0.002" - 0.015"
Entry Speed Width Range: 25" - 69"
Line Speed Max: 2600 FPM
Depending on Material Type, Thickness, Spool, Core, Slitting Width

Unwind Reels:
Coil O.D.: 24" - 90"
Spool Size I.D. / O.D. / Length: 23.75" x 26" x 72"
12.812" x 16" x 66"
12" x 16" x 27.5"
Unwind & Coil Stands to be designed to take up future spool length of 76"

Rewind Reels:
Slitting Width Range: 0.6" - 46"
Maximum 40 Cuts Plus Edge Trim
Reels Diameter O.D.: 18" - 72"
Depending on Material Type, Thickness, Spool, Core, Cutting Width
Spool / Core I.D.: 6", 10", 12", 16" Fibre Cores
Slitting System: Scissors Cut
Edge Trim Min / Max: 0.5" - 2" per Side
Slit Width Tolerance: +/- .0039"
Jogging Speed (Approx): 393.7 IPM
Acceleration / Deceleration: V0 - V Max. in approx. 80s
Instantaneous Stop: V Max - V0 in approx 40s
Emergency Stop: V Max - V0 in approx 10s
Winding Tension / Unwind: Max 12.65 N
Winding Tension / Rewind 1: 318 - 6328 N / 25% Taper
Tension at OD
Winding Tension / Rewind 2: 318 - 8438 N / 25% Taper
Tension at OD
Elongation Unit Capability: 1.5 - 3% with a target of 2%
Machine Design: Drive Side on Right As Seen in Running Direction
Voltage: 480V + 10-20% AC, 3 Phase, 60 Hz
Control Voltage: 24V
Total Supply Value: 700 KVA
Air Continuous Pressure: +/- 77 PSI
Consumption Approx: 14.9 SCFM
Water Flow: 53 cu. ft. / hour

Questions? Contact Mark Reynolds • MReynolds@hilcoglobal.com • +1 205.403.5942
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